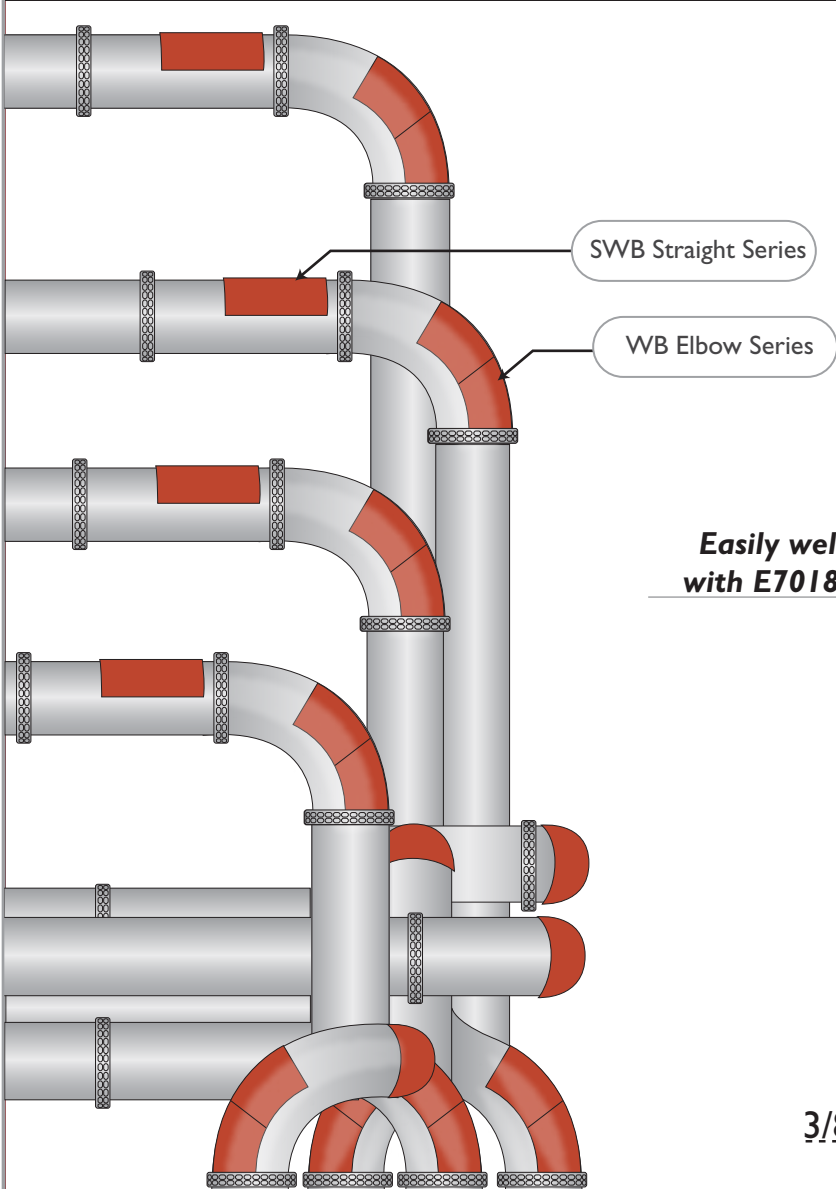




ALLOY STEEL TECHNOLOGIES, INC.

# WEARBACK ELBOW PATCH



Easily welds with E7018LH



**Are you looking for an inexpensive and easy way to repair worn pipe?** If you have a pipe elbow or straight that is weldable, **Astech has the solution.** Our Wear Patch is cast from a modified 8630 Alloy, Heat-Treated to 400 BHN, designed to match the outer radius of your pipe and comes in standard sizes for 10"-12"-14"-16"-18"-20"-22" and 24" diameter elbows. Astech also offers these same sizes in a straight wearback to combat wear problems you might be having in any straight sections of coal piping. Each Elbow patch covers 8-1/2" of the outer radius of the pipe with a 110 degree wrap around the diameter. The Straight Patches also cover the same 110 degrees around the pipe, but are 12 inches in length. We have incorporated the weld bevels and have increased material thickness in the higher wear center area as standard features. Easy installation can be accomplished while still online!

## ASTECH - ALLOY STEEL TECHNOLOGY

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